

Work Order ID 52049

September 15, 2009 11:17:56 AM



Page 1

Item ID: D3832-5	Accept		Setup	Start	
Revision ID: A				Stop	
Item Name: Mesh (Lid)					
Start Date: 09/16/2009	Start Qty: 3.00		Cust Item ID:		
Required Date: 09/21/2009	Req'd Qty: 3.00		Customer:		
Reference:					

Approvals:	Process Plan: <i>PS</i>	Date: <i>09-15</i>	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3832	Rev A								

100		0.00							
	SHEAR								
Shear	Memo	0.00	<i>SAD 09-09-22 3</i>						
Shear	1- mesh to size as per dwg D3832								

110		0.00							
	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00	<i>2) S 02/02/22</i>						
Quality Control						<i>(K3)</i>	<i>/</i>		

120		0.00							
	Identify as per dwg & Stock Location: <i>WA</i>								
Packaging	Memo	0.00	<i>SAD 09-09-22</i>						
Packaging						<i>(3)</i>			

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Item ID: D3832-5

Accept

Setup Start

Revision ID: A

Stop

Item Name: Mesh (Lid)

Start Date: 09/16/2009 Start Qty: 3.00

Cust Item ID:

Required Date: 09/21/2009 Req'd Qty: 3.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/23
MF 09-09-22

Picklist Print

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Work Order ID: 52049



Parent Item: D3832-5RevA



Parent Item Name: Mesh (Lid)

Start Date: 09/16/2009

Required Date: 09/21/2009

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M304EX0.75-16F		Purchased	No			100	sf	375.6589	18.3240			
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Expanded Metal Flat SS



SAD 09-09-22

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

375.6589065

108152

90

110134

6.7

110292

14.4

110629

14.41

110861

21.18

110992

0.58

111444

4.14

111630

9.15

111956

4.335517

112147

83.1447895

112311

127.6186

18.3240

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32049

D3832-5 MESH (LID)

D3832-3 MESH (LID)

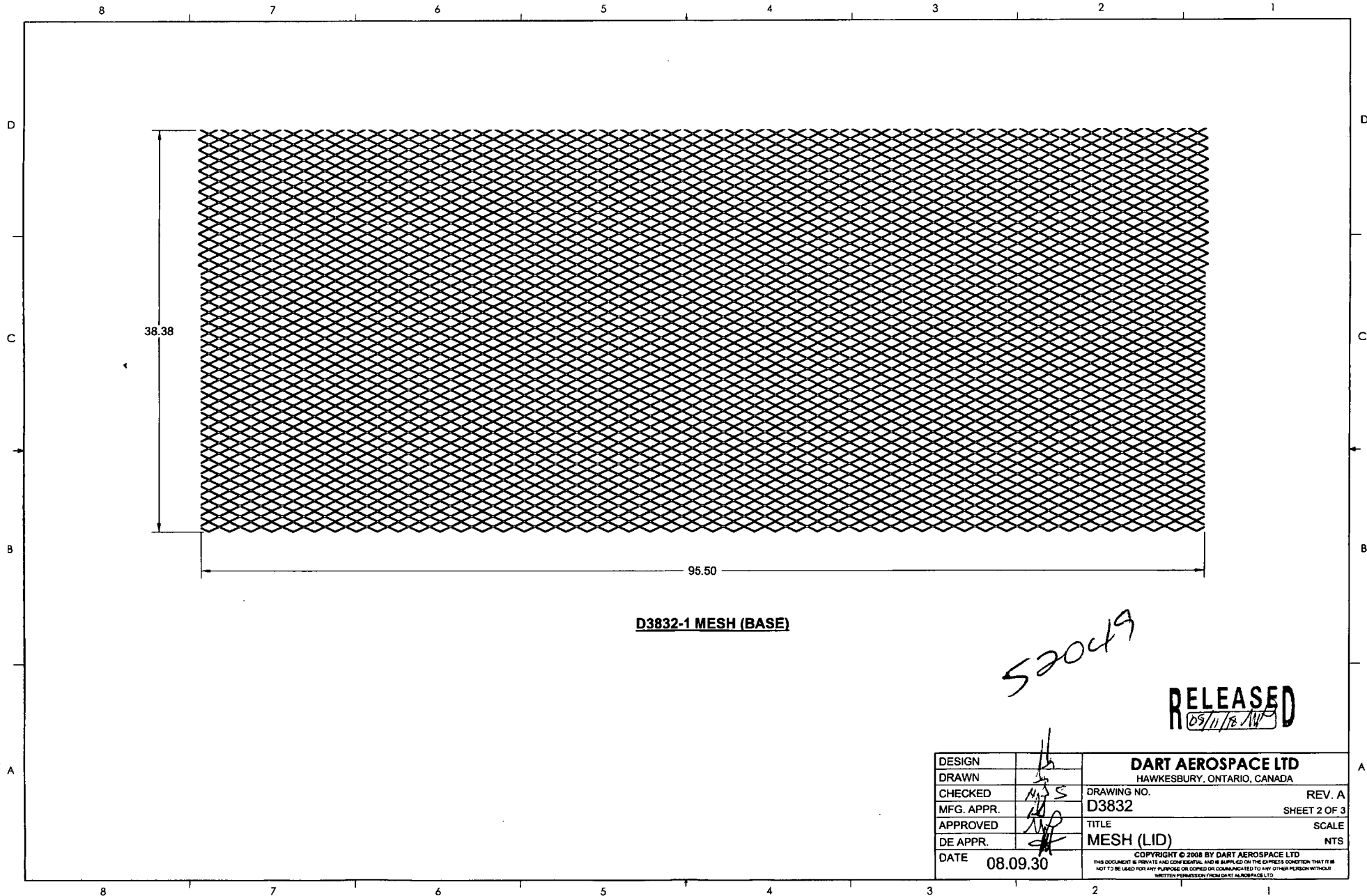
D3832-1 MESH (BASE)

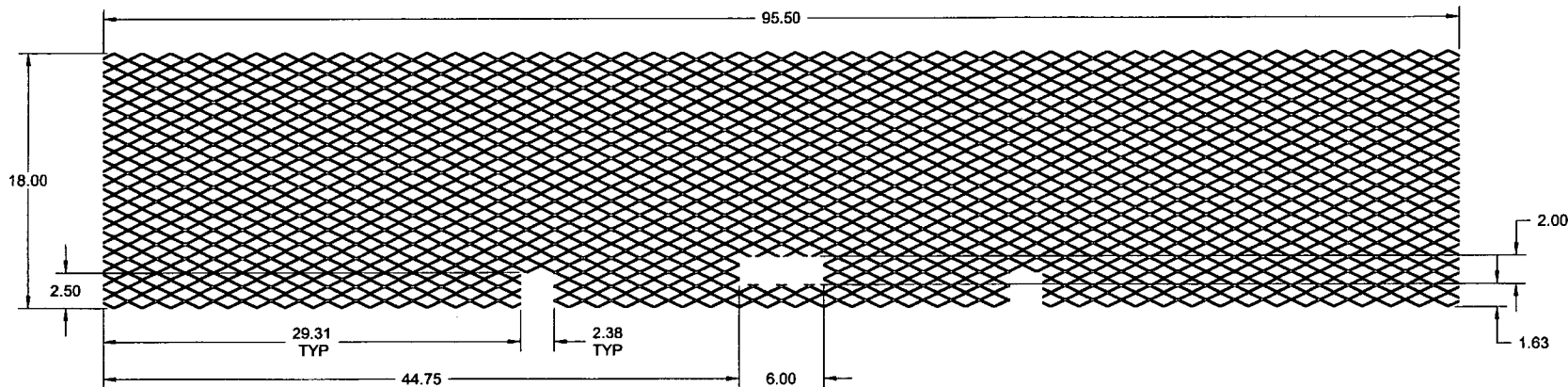
RELEASED
08/11/08

NOTES:

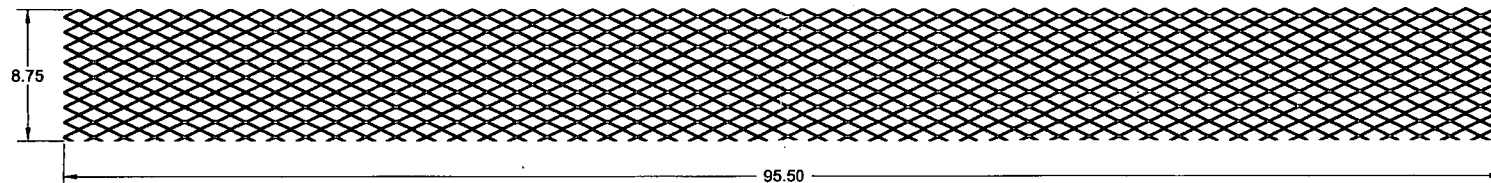
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A		NEW ISSUE		MB	08.09.30
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN					
CHECKED					
MFG. APPR.					
APPROVED					
DE APPR.		DRAWING NO. D3832		REV. A	
DATE 08.09.30		TITLE MESH		SHEET 1 OF 3	SCALE NTS
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D3832-3 MESH (LID)



D3832-5 MESH (LID)

52049

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05/11/12

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3832	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH	NTS
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